

# CELANYL® B3 GB15 BK 9005/U

## CELANYL®

General purpose grade, suitable for technical applications.

### Product information

Resin Identification	PA6-GB15	ISO 1043
Part Marking Code	>PA6-GB15<	ISO 11469
Continuous Service Temperature	110 °C	IEC 60216-1

### Rheological properties

Moulding shrinkage range, parallel	0.9 - 1.3 %	ISO 294-4, 2577
Moulding shrinkage range, normal	0.9 - 1.3 %	ISO 294-4, 2577

### Typical mechanical properties

	dry/cond.		
Tensile modulus	3600 /-	MPa	ISO 527-1/-2
Tensile stress at break, 5mm/min	70 /-	MPa	ISO 527-1/-2
Tensile strain at break, 5mm/min	6 /-	%	ISO 527-1/-2
Charpy impact strength, 23°C	25 /-	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, 23°C	3.2 /-	kJ/m <sup>2</sup>	ISO 179/1eA
Poisson's ratio	0.36 /-[C]		
[C]: Calculated			

### Thermal properties

	dry/cond.		
Melting temperature, 10°C/min	225 / *	°C	ISO 11357-1/-3

### Flammability

	dry/cond.		
Burning Behav. at 1.5mm nom. thickn.	HB / *	class	IEC 60695-11-10

### Physical/Other properties

	dry/cond.		
Humidity absorption, 2mm	2.3 / *	%	Sim. to ISO 62
Water absorption, 2mm	8 / *	%	Sim. to ISO 62
Density	1220 / -	kg/m <sup>3</sup>	ISO 1183

### Injection

Drying Recommended	yes
Drying Temperature	80 °C
Drying Time, Dehumidified Dryer	2 - 4 h
Processing Moisture Content	≤0.15 %
Melt Temperature Optimum	260 °C
Min. melt temperature	240 °C
Max. melt temperature	290 °C
Screw tangential speed	≤0.2 m/s
Mold Temperature Optimum	80 °C
Min. mould temperature	60 °C
Max. mould temperature	120 °C

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### Characteristics

Processing	Injection Moulding
Delivery form	Granules
Special characteristics	High Flow, Low Warpage